



Vytron-N

Synthetic Metalworking Fluid

DESCRIPTION

Superior synthetic cutting fluid for general-purpose use.

FEATURES

- General Purpose Use
- No mineral oil
- Minimal maintenance
- Minimal maintenance
- Prolongs sump life
- Dry-film corrosion protection for work pieces and machines

APPLICATIONS

- General machining
- Grinding
- Sawing
- Tapping
- Drilling
- Turning
- Milling

MATERIALS COMPATIBILITY

- Ferrous Metals
- Titanium
- Not recommended for Aluminum.
- Not recommended for Brass, Bronze, and Copper.

DIRECTIONS

FOR PRODUCT/APPLICATOR TROUBLE SHOOTING:
Use a refractometer to measure coolant concentration.
Use Triadine 20 or Grotan for microbial control in sump tanks. Call Technical Sales for detailed questions pertaining to the products.

AVAILABLE PRODUCTS

Part No.	Net Contents	Units/Case
75554	55 gal	1
75054	5 gal	1
75014	1 gal	4



PROPERTIES

Appearance / Physical State	Blue
Class	Synthetic
pH Value	9.8
Specific Gravity	1.05
Density	8.8 lbs/gal
Flash Point	> 200°F (93°C)
Total Chlorine	None
Mineral Oil	0%
Water Solubility	Soluble
Dilution Ratio	Machining, Tapping, Drilling, Turning, Milling: 10:1-25:1 Cut-off Sawing: 15:1-30:1 Form Grinding: 20:1-30:1
Refractometer Readings	10:1=3.0 20:1=1.6 30:1=1.2

SHELF LIFE INFORMATION

1 year



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