




SPECIFICATION SHEET

SPECIFICATION SHEET NO.	P0612-XV27M12000S410
DATE	June 12, 2022
REVISION	A0
DESCRIPTION	SMD Crystal, Seam seal, 2016 Type, 4 pads, 27.12000MHz, Fund. +/-20ppm, CL 10pF, Stability +/-20ppm @Operating Temp. Range -40°C ~+85°C, ESR 100 ohm Max, Reflow Profile Condition 260 °C Max. Tape/Reel, 3000pcs/Reel RoHS/RoHS III compliant
CUSTOMER	
CUSTOMER PART NUMBER	
CROSS REF. PART NUMBER	
ORIGINAL PART NUMBER	TGS CM21-27M12A20-10-20-40-100TLF
PART CODE	XV27M12000S410

VENDOR APPROVE			
Issued/Checked/Approved			
DATE: June 12, 2022			

CUSTOMER APPROVE	
DATE:	

6/13/2022

SMD CRYSTAL 2016 TYPE 4 PADS

MAIN FEATURE

- SMD Crystal, Seam Seal, L2.0*W1.6*H0.5mm, 4 pads
- Low cost, High precision, High frequency stability
- Reflow Profile Condition 260 °C Max.
- Cross more competitors part
- RoHS/RoHS III compliant



APPLICATION

- Bluetooth, wireless communication set
- Communication Electronics

PART CODE GUIDE

RFQ
Request For Quotation

XV	27M12000	S	410
1	2	3	4

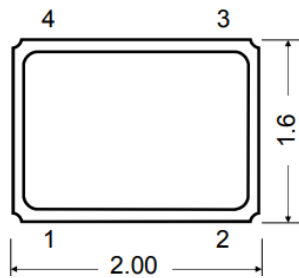
- 1) XV: Part family Code for SMD Crystal, Seam Seal, L2.0*W1.6*H0.5mm, 4 pads (CM21 Series)
- 2) 27M12000: Frequency range code for 27.120000MHz
- 3) S: SMD type, Package Tape/Reel, 3000pcs/Reel
- 4) 410: Specification code for original part No.: **TGS CM21-27M12A20-10-20-40-100TLF**

DIMENSION (Unit: mm, Tol. +/-0.15mm)

Image for reference

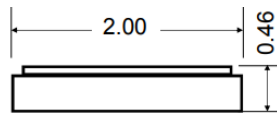


CM21



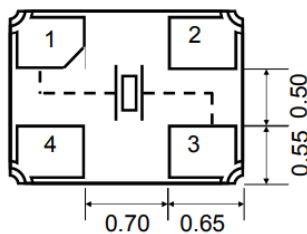
Marking

Frequency Range or Custom Marking

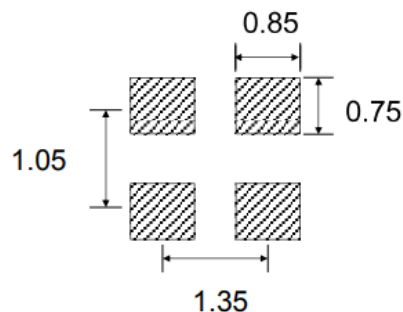


Connection

- #1 Crystal
- #2 Ground
- #3 Crystal
- #4 Ground



Recommend Pad Layout



SMD CRYSTAL 2016 TYPE 4 PADS
ELECTRICAL PARAMETERS

Parameter	Part No. Symbol	Units	Value			Condition
			Min.	Typical	Max.	
Original Manufacturer	TGS	TGS Crystals				
Holder Type	CM21	SMD Crystal, Seam Seal, L2.0*W1.6*H0.5mm, 4 pads				
Frequency Range	27M12	MHz	27.12000			
Mode of Oscillation	A	Fundamental				
Frequency Tolerance	20	ppm	-20		+20	@25°C
Load Capacitance	-10	pF	10			
Stability over Operation Temperature	-20	ppm	-20		+20	
Operation Temperature	-40	°C	-40		+85	
Storage Temperature		°C	-55		+125	
Equivalent Series Resistance (ESR)	-100	Ω			100	
Drive Level		μW			100	
Shunt Capacitance (C0)		pF	0		7.0	
Motional Capacitance (C1)		fF	N/A			
DLD2		Ω	N/A			
FLD2		ppm	N/A			
RDL2		Ω	N/A			
SPDB		dB	N/A			
Aging		ppm/year			±3	@1 st year
Insulation Resistance		MΩ	500			@100VDC ± 15Vdc
Others	Package	T	Tape/Reel			
	RoHS Status	LF	RoHS III compliant			
	Add Value		N/A			
	Internal Control Code *		N/A			

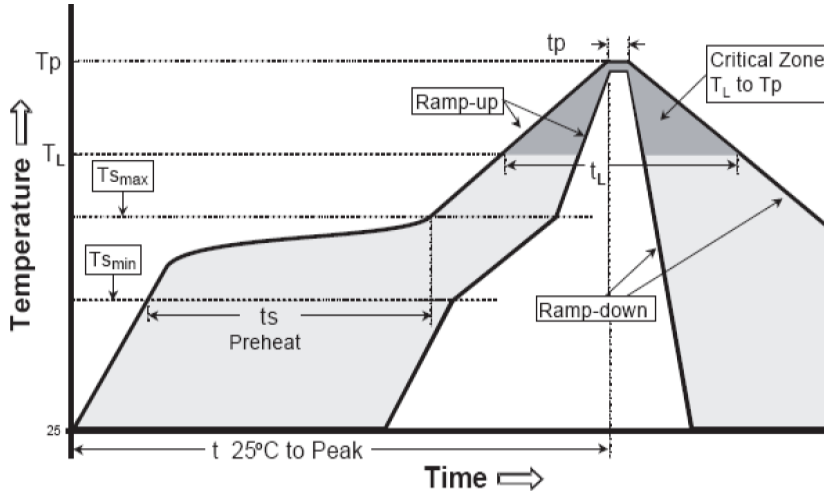
Note: 1) Original Part Number: **TGS CM21-27M12A20-10-20-40-100TLF**

2) * Internal Control Code- 2 letter or digits; Blank: N/A

RELIABILITY

Test Items	Test Method And Conditions	Reference Documents
High Temperature High Humidity Storage	Temperature: 85°C±3°C Relative Humidity:85%RH Time: 96 Hours	JIS C5023
High Temperature Storage	Temperature: 125°C±3°C Time: 96 Hours.	MIL-STD-883E Method 1005.8
Low Temperature Storage	Temperature: -40°C±3°C Time: 96 Hours.	MIL-STD-883E Method 1013
Thermal Shock	Temperature 1: -55°C±5°C Temperature 2: 85°C±5 °C Temperature change between T1 and T2 5 min 10cycles maintain T1 and T2 for 30 minutes each cycle	MIL-STD-202F Method 107 Condition A
Resistance to Solder Heat	Solder Temperature: 260°C±5°C Time: 10±1 Seconds	MIL-STD-202F Method 210E
Solderability	The solder pot temperature is 245±5°C , dwell time 5±0.5sec	J-STD-002B
Drop Test	3 Times Free Fall from 50cm height table to 3cm thickness hard wood board	J-STD-002B
Mechanical Shock	Half sine wave,1000 G 3 Times for all 3 directions(X,Y Z)	MIL STD 202F Method 213B
Vibration	Frequency Range: 10Hz ~ 55Hz Amplitude: 0.75mm 2 Hours in each direction, total 6 Hours	MIL-STD-883E Method 2007.3
Leakage Test	Take measurements with a helium Leakage detector Leakage Rate≤1×10 ⁻³ Pa cm ³ /s	MIL-STD-883E

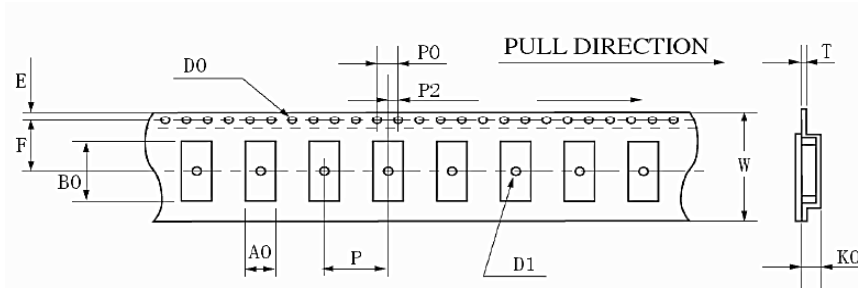
SUGGESTED REFLOW PROFILE (For Reference Only)



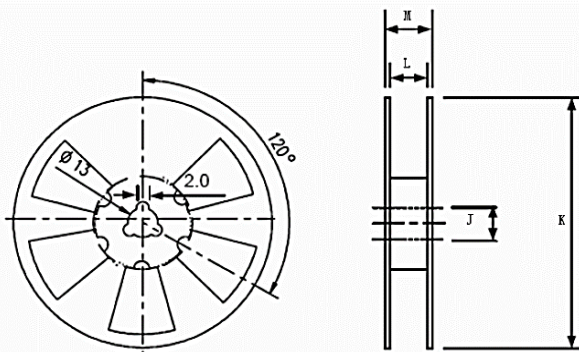
Profile Feature		Pb-Free Assembly
Average Ramp-up Rate (Ts Max to Tp)		3°C/second Max
Preheat	Temperature Min (Ts Min.)	125°C
	Temperature Max (Ts Max.)	200°C
	Time (ts Min. to ts Max.)	60 ~ 180 seconds
Time maintained above	Temperature (Tl)	217°C
	Time (tL)	60 ~ 150 seconds
Peak/Classification Temperature (Tp)		260 °C
Time within 5°C of actual Peak Temperature (tp)		20 ~ 40 seconds
Ramp-down rate		6 °C /Second Max.
Time 25 °C to Peak Temperature		8 minutes Max.
Suggest reflow times		3 Times Max.

TAPE/REEL (Unit: mm)

All Devices are packed in accordance with EIA standard RS-481-2 and specifications., 3000pcs/Reel



W	8.00+/-0.2
E	1.75+/-0.1
F	3.5+/-0.05
T	0.25+/-0.05
P	4.0+/-0.1
P0	4.0+/-0.1
P2	2.0+/-0.1
D0	Ø1.55+0.05
D1	Ø1.1+0.05
A0	1.2+/-0.1
K0	0.65+/-0.1
B0	2.2+/-0.1



DIMENSIONS	J	K	L	M	pcs/Reel(unit:mm)
	13	178	8	11.5	Standard Reel Quality is 3,000pcs per reel

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